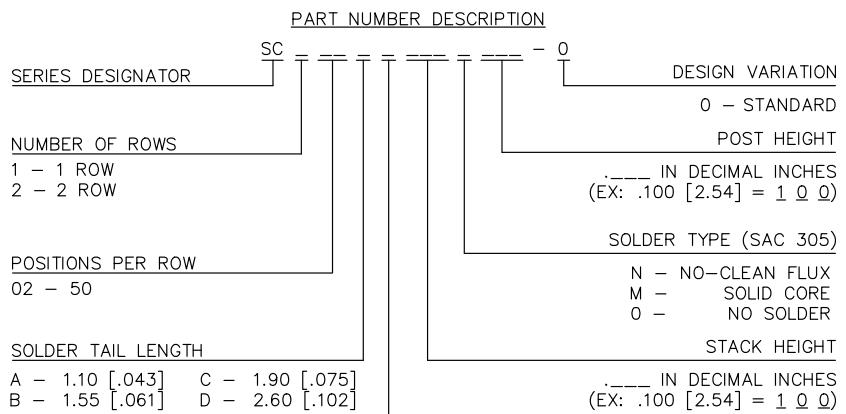


Rev	Description	Date	By
A	INITIAL RELEASE	09/15/05	JSC



CONTACT FINISH DESIGNATION		
DESIGNATION	MATING ZONE	SOLDER TAIL
S	GOLD - FLASH	GOLD - FLASH
Z	GOLD - 10 MICROINCHES	GOLD - 10 MICROINCHES
C	GOLD - FLASH	PURE TIN - 100 MICROINCHES
B	GOLD - 10 MICROINCHES	PURE TIN - 100 MICROINCHES
H	GOLD - 30 MICROINCHES MIN	PURE TIN - 100 MICROINCHES
0	PURE TIN - 100 MICROINCHES	PURE TIN - 100 MICROINCHES

- NOTES: UNLESS OTHERWISE SPECIFIED
- 1 INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.5M - 1994
  - 2 FOR OTHER SIZES, FINISHES OR ADDITIONAL DATA CONSULT TEKA CUSTOMER SERVICE DEPARTMENT
  - 3 CONNECTOR SOLDER VOLUME BASED ON APPLICATION TO A .062±.007 [1.58±0.18] THICK PRINTED CIRCUIT BOARD
  - 4 INDICATED DIMENSION APPLICABLE TO SELECTIVE CONTACT FINISHES ONLY
  - 5 ALL TIN FINISHES ARE LOW STRESS / WHISKER MITIGATING

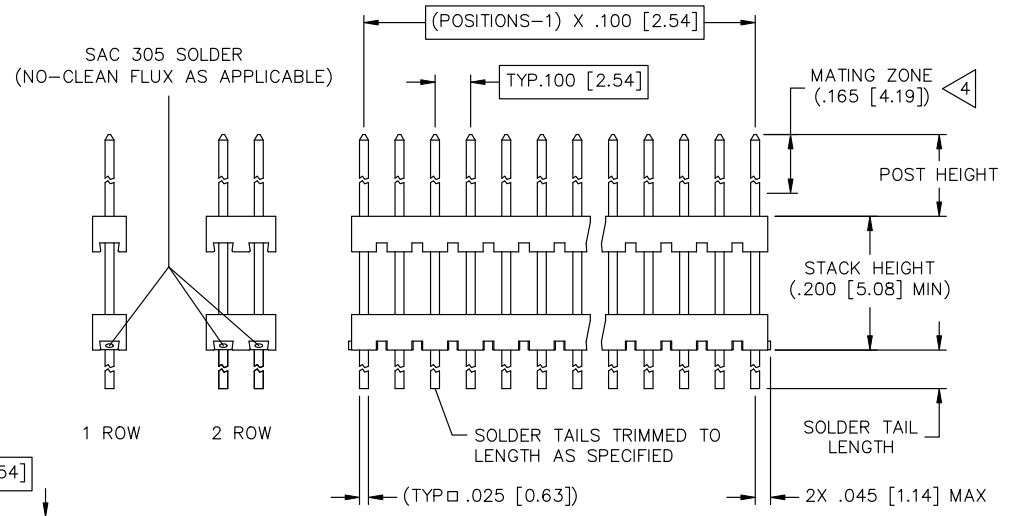
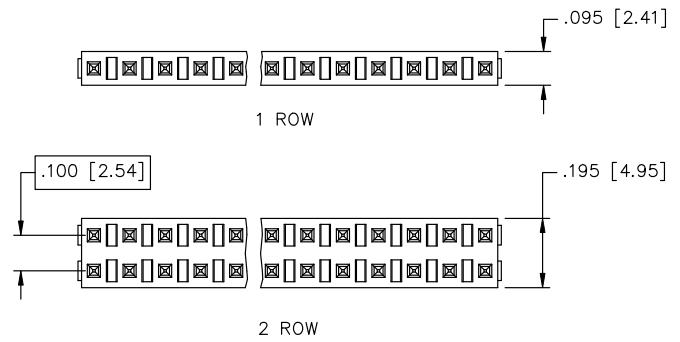
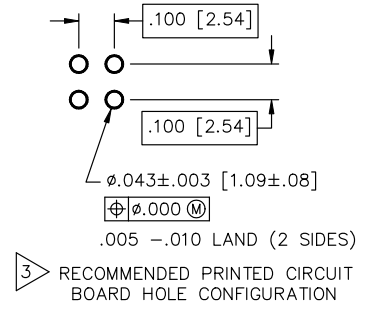
MATERIALS:


HOUSING: HIGH TEMPERATURE THERMOPLASTIC, UL RATED 94-V0

CONTACT: COPPER ALLOY

SOLDER: SEE PART NUMBER DESCRIPTION

CONTACT FINISH: (SEE PART NUMBER DESCRIPTION)



Unless otherwise specified: All dimensions are: Inches [mm]	Drawn by: J CACHINA	Date: 09/15/05	 AN INTERPLEX INDUSTRIES CO. 100 PIONEER AVE. WARWICK, R.I. 02888 TEL: (401) 785-4110 FAX: (401) 781-5730 E-MAIL: sdes@teka.com
	Checked by: JSC	Date: 09/15/05	
No of places IN [mm]	Title: SB STACKED HEADER - .100 [2.54] PITCH (ROHS COMPLIANT)		Part No: SC-----0
one ±.1 ±2.54	Ref No: S20562		Scale: 3:1
two ±.02 ±0.5			Sheet 1 of 1
three ±.010 ±0.25			
Angular ±2°			